



Experts in turning and CNC machining since 1995
1,800,000 parts delivered, 330 references, 93 clients (per year)
85% of deliveries on time and 95% within the committed week





Presentation

Clients

Technologies

Machinery Park

Metrology

Work Gallery

Fast and robust manufacturing
(Machinery with dual spindles).

Machining from round bar, for
hydraulics, gas, motorcycles, trucks,
from simple to complex parts.

ISO 9001- EN/AS9100 -ISO14001. 100%
reliability, quality, professionalism.

Parts ranging from Ø6mm to
Ø150mm, in batches starting
from 1,000 units.

23 workers, 4 skilled workers, 3
engineers.

1,500 m², 14 dual-spindle and
single-spindle machines.

Steels, Stainless steel,
aluminum, brass, and plastic



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OTIS


VALCO MELTON


SAINT-GOBAIN

SIEMENS Gamesa
RENEWABLE ENERGY

 | **HUTCHINSON®**

 **INTORRES**

ALSTOM

 **elektra**


**ISRINGHAUSEN
ISRI®**


F2J


**GRUPO
ANTOLIN**


HONDA

Presentation

Clients

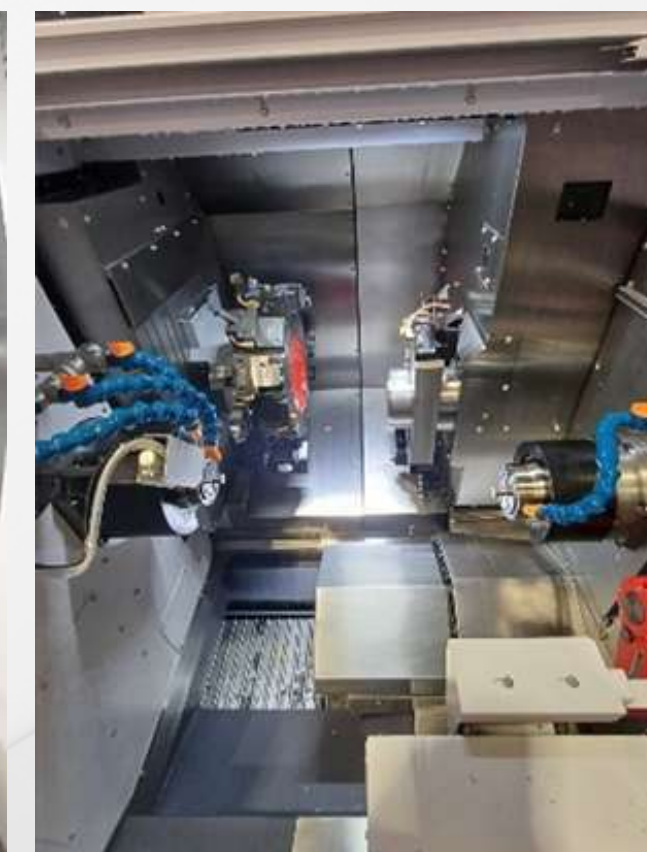
Technologies

Machinery Park

Metrology

Work Gallery

- **Moving head and fixed head**
- **Spindle and Sub-spindle**
- **Two turrets**



- **Bar feeding**
- **Cut-off feeding**



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Moving Head and Fixed Head

BRAND	CMZ	CITIZEN				NAKAMURA				STAR	MIYANO	OKUMA	MANURHIN	CHIAH CHYUN
MODEL	TTL 66-66	D25-VII	M32	DM32	NTJ 100	WY 250	WY 250	WY 100	WY 150	SV32R	BNJ51 sy	LU15	KMX 26	-
SUB-SPINDLE	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	NO	NO	NO	YES
FEEDING	GANTRY BAR	BAR	BAR	BAR	BAR	BAR	BAR	BAR	BAR	BAR	BAR	BAR	BAR	BAR
Ø MAXIMUM PART SIZE	150	25	32	32	65	65	65	42	65	38	51	65	26	32
SPINDLE	FIXED	MOVING	MOVING	FIXED	FIXED	FIXED	FIXED	FIXED	MOVING	FIXED	FIXED	MOVING	MOVING	FIXED
COMBS OR TURRETS	2	3	3	3	2	2	2	2	2	3	2	2	2	2
B-AXIS	FIXED	FIXED	-	PROGRAMMABLE	PROGRAMMABLE	-	-	-	-	-	-	-	-	-



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THREE-DIMENSIONAL	Mitutoyo	Crysta Apex S574	500 x 700 x 400
AUTOMATED VISION MEASUREMENT	Keyence	IM-8020	-
VISION MEASUREMENT	Kestrel Elite	Dynascope	-



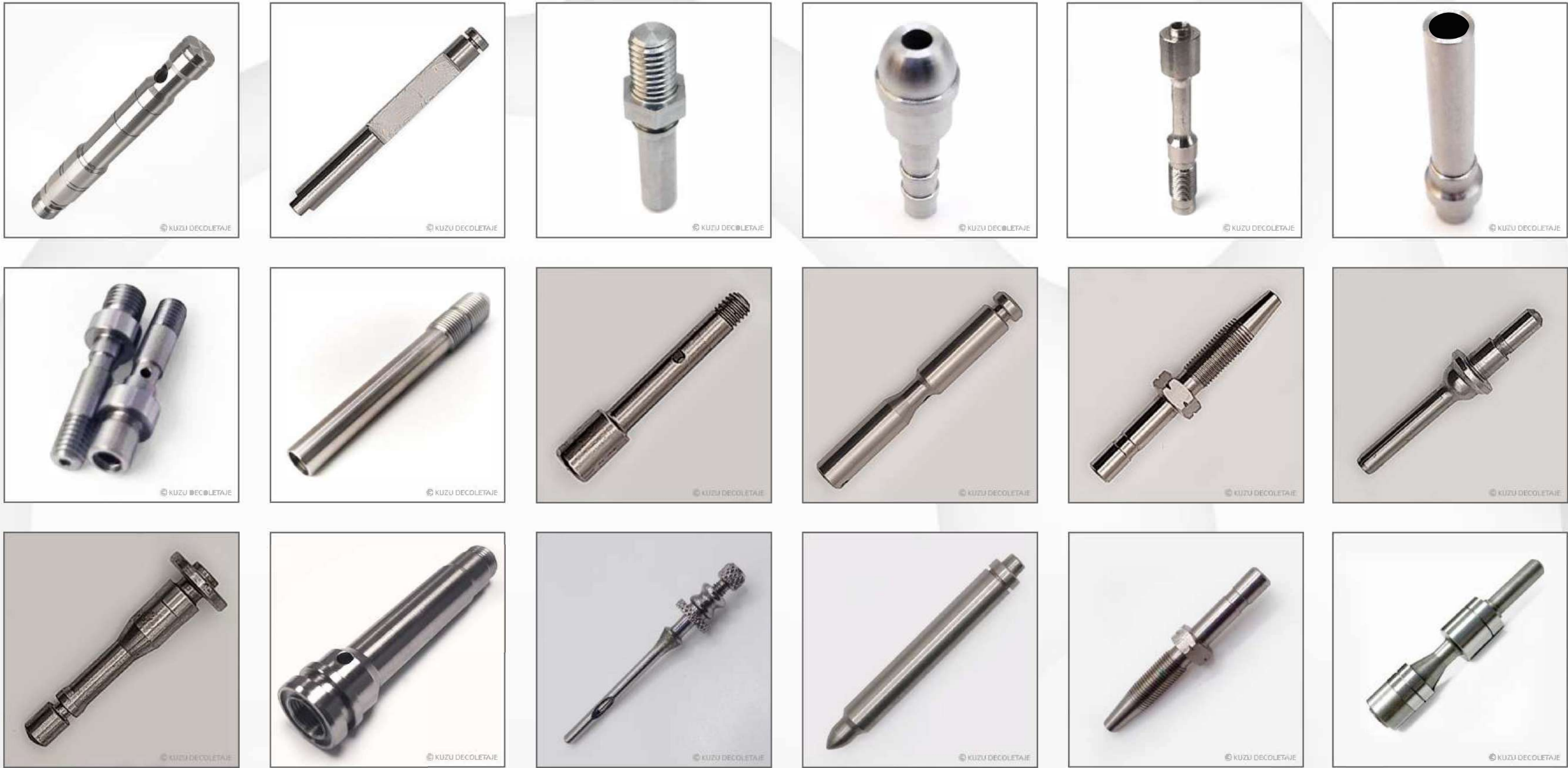
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FIXED HEAD MOVING HEAD
BRASS ALUMINUM
STAINLESS STEEL PLASTIC
COMPLEX PARTS

Fixed head



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FIXED HEAD	MOVING HEAD
BRASS	ALUMINUM
STAINLESS STEEL	PLASTIC
COMPLEX PARTS	

Moving head



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FIXED HEAD	MOVING HEAD
BRASS	ALUMINUM
STAINLESS STEEL	PLASTIC
COMPLEX PARTS	

Brass



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FIXED HEAD	MOVING HEAD
BRASS	ALUMINUM
STAINLESS STEEL	PLASTIC
COMPLEX PARTS	

Aluminum



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FIXED HEAD	MOVING HEAD
BRASS	ALUMINUM
STAINLESS STEEL	PLASTIC
COMPLEX PARTS	

Stainless steel



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FIXED HEAD	MOVING HEAD
BRASS	ALUMINUM
STAINLESS STEEL	PLASTIC
COMPLEX PARTS	

Plastic



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FIXED HEAD	MOVING HEAD
BRASS	ALUMINUM
STAINLESS STEEL	PLASTIC
COMPLEX PARTS	

Complex parts





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